Press ALT+SHIFT+1 to enable programmable Z axis in software.

🍐 M-360 Printing	Preferences				<u>? ×</u>
Laser Settings E	ngraving Field Ad	dvanced			
Pen Mode	Color	% Power	% Speed	PPI	Gas Assist ?
RAST/VECT RAST/VECT RAST/VECT RAST/VECT RAST/VECT RAST/VECT RAST/VECT	 Black Red Green Green Yellow Blue Magenta Cyan Orange 	100.0 50.0 50.0 50.0 50.0 50.0 50.0 50.0	100 100 100 100 100 100 100 100	500 500 500 500 500 500 500 500 500	MANUAL MANUAL MANUAL MANUAL MANUAL MANUAL MANUAL MANUAL
3	Power	Þ	%		Uuality
T	Speed	Þ	%		
<u>.</u>	EPI	Þ	PPI S	et	Throughput -3 -2 -1
C Settings			- Prin	t Mode	
Load	Save	<u>D</u> efaults		RMAL	Configure
(C) ULS 2005-10-0	5 WIN XP/2000 V1	1.08			
Driver Z-axis Control		×	OK		Cancel Apply
I Enable Z-ax	is control from drive	n M			
WARNING: USE AT 0V Machine damage may o specified by operator. O engravables have suffic table.	WN RISK!!! ccur if invalid heigl)perator must insure ient clearance on e OK	nt is e engraving			

When the Driver Z Axis Control box appears, check Enable Z-axis control from the driver.

Press OK.

Home Z Axis to assure accurate Z height.

Pen Mode		Color	% Power	% Speed	PPI	Z-Axis	Gas Assist 🤶
RAST/VECT RAST/VECT RAST/VECT RAST/VECT RAST/VECT RAST/VECT RAST/VECT RAST/VECT	2 3 4 5 6 7 8	Black Red Green Yellow Blue Magenta Cyan Orange	100.0 50.0 50.0 50.0 50.0 50.0 50.0 50.0	100 100 100 100 100 100 100 100	500 500 500 500 500 500 500 500 500	4.00 4.00 4.00 4.00 4.00 4.00 4.00 4.00	MANUAL MANUAL MANUAL MANUAL MANUAL MANUAL MANUAL MANUAL
•	P <u>o</u> wer Speed		▶ 100.	%		Qu	ality
▲	PPI		▶ 100 ▶ 500	% PPI	<u>S</u> et	Throu	-4 Ighput -3 7 -2
Er	nable Au	ito Z	▶ 4.00				al 1
Settings	uu termi ten				int Mode -		
Load	, 10	ave	<u>D</u> efaults		ORMAL	•	Configure
2) ULC 2005 10.0	-	/D 10000 V.4					

A new column will appear allowing Z heights to be added to each color.