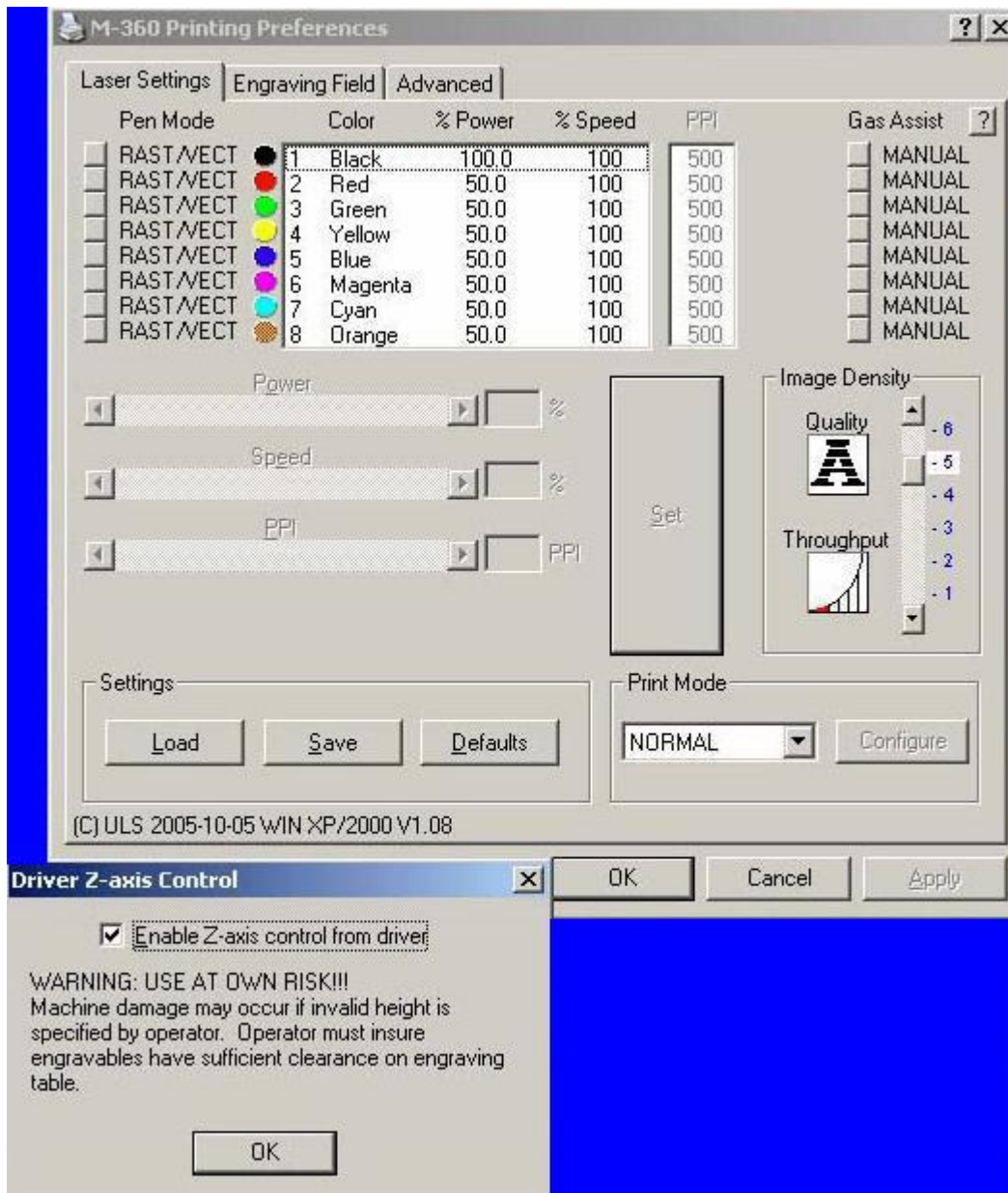


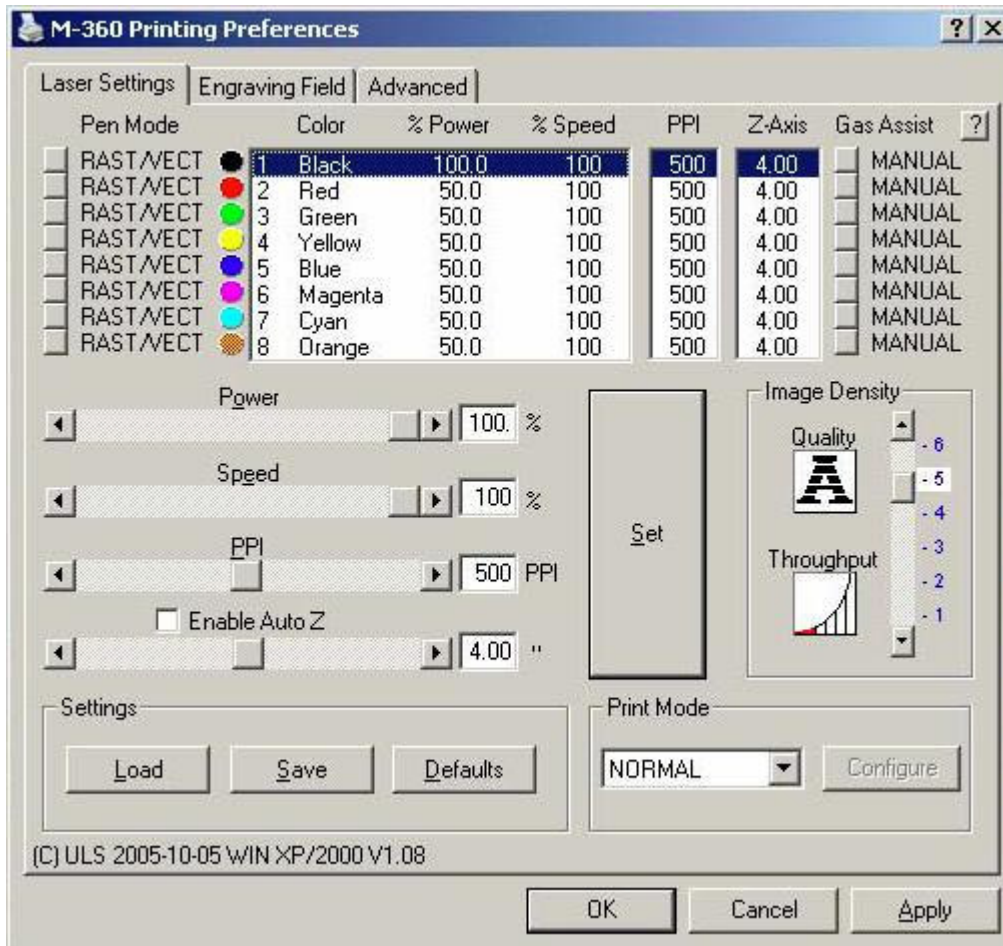
Press ALT+SHIFT+1 to enable programmable Z axis in software.



When the Driver Z Axis Control box appears, check Enable Z-axis control from the driver.

Press OK.

Home Z Axis to assure accurate Z height.



A new column will appear allowing Z heights to be added to each color.