

# System Belt Tensions

## M & V Machines

X-axis: 150 – 175 grams at  $\frac{1}{2}$  inch outside the groove.

Y-axis: 225 grams at  $\frac{1}{2}$  inch inside the groove.

## X Machines

X-axis: 100 – 125 grams at  $\frac{1}{2}$  inch outside the groove.

Y-axis: 175 grams at  $\frac{1}{2}$  inch inside the groove.

## C-200

X-Axis: 175 – 200 grams at  $\frac{1}{2}$  inch outside the groove.

Y-Axis: 200 grams when belts touch.