

Z-AXIS OVERRIDE PROCEDURE

Caution: When turning ON the Z-axis Override, the upper and lower Z axis limit switches are no longer detected by the system!

- 1) Turn on the System, wait for "READY" to appear in the display
- 2) Press Escape once
- 3) Scroll down to Preferences and press Select
- 4) Scroll down to Configuration and press Select
- 5) Simultaneously, press the Select and Down Scroll key (the down arrow key next to the display) and "Z-axis Override OFF" will appear
- 6) Press Select once to turn it ON
- 7) Press Escape three times to get back to the main menu
- 8) Press X-Y once
- 9) Scroll down to Re-home XY and press Select and wait for the motion system to re-home
- 10) Press Escape to complete the procedure
- 11) Repeat the procedure to turn Z-axis Override back OFF
- 12) Press the Z button and use the Up and Down arrows to move the Z table.