## A020 - CPU Initialization / Auto-Z Calibration

NOTE: This procedure must be performed with the solid aluminum <u>Engraving</u> <u>Table</u> installed. Do not use the honeycomb Cutting Table for this procedure.

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**1.** Power up your computer and the VLS. Home the Z-axis by clicking the HOME Z button in the VIEWER tab of the VCP.



2. Using the UP and DOWN arrow buttons, either on the machine or in the UCP, bring the Z-axis table up. Using the appropriate Focus Tool for the lens installed (the standard is 2.0, other Focus Lens Kits are optional), focus directly on the surface of the table.

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**6.** Return to the Viewer Tab select Home Z. After table homes bring back to 0.0 and double check focus with your focus tool. Repeat procedure if necessary.