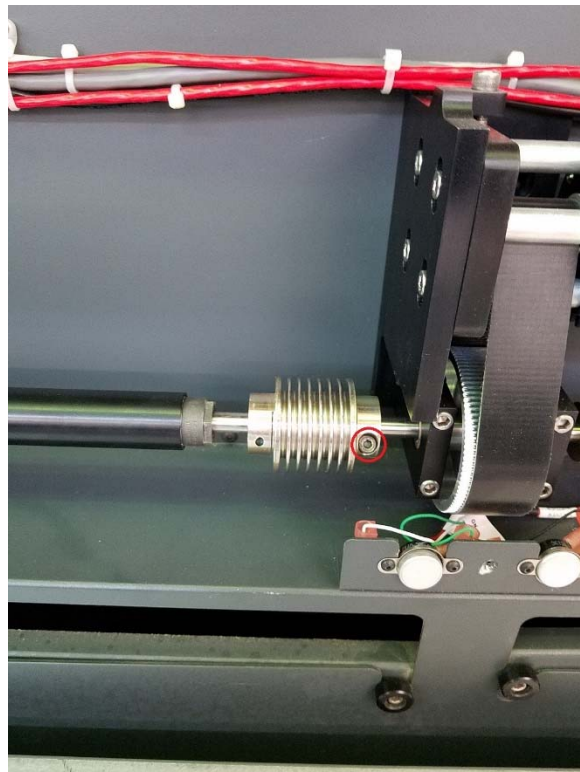


### XLS Arm Squaring Procedure

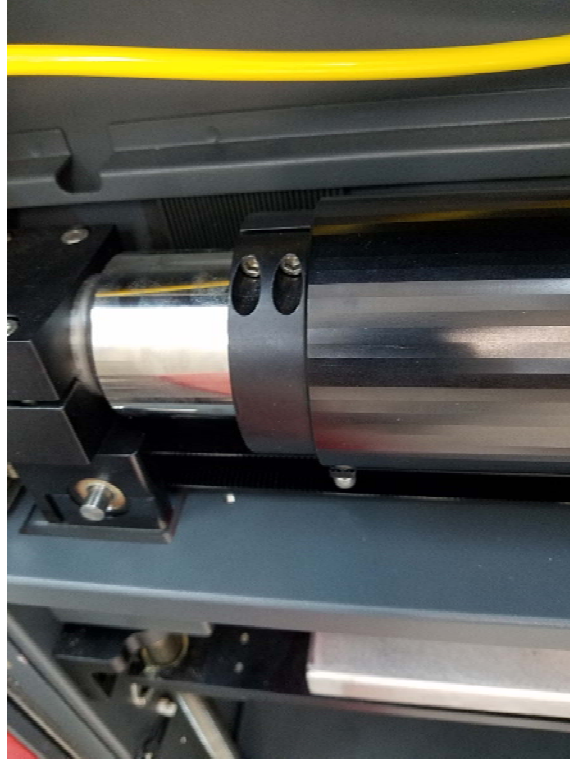
1. With system powered on, press the E-Stop. Doing so will allow air compressor to continue to run.
2. Remove the 3 button head screws shown circled below.



3. Remove both upper and lower left side panels.
4. Using a 3mm hex wrench loosen one side of Y coupler.



5. Push arm toward the rear of system until both right and left sides hit the hard stops. Left side shown.



6. Tighten coupler while continuing to push toward the rear of system.
7. Reassemble.