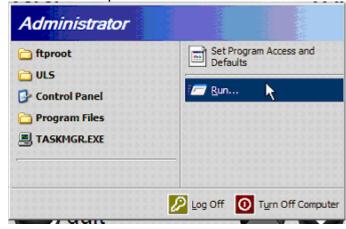
Manual FTP Server Repair on the XL

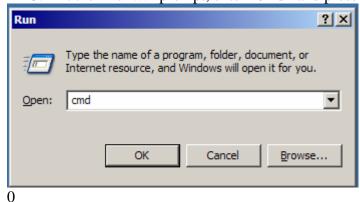
1. To determine if the FTP Server is running, navigate to the XL's **System Options** menu by pressing the **XY/Z** button from the main screen, followed by the OK (check) button. Go to the **Connection** sub-menu. If the FTP server is running, the **FTP** option will read "**Started**"; otherwise, it reads "**Stopped**".

| Connection Connection | |
|-----------------------|-----------------|
| Adapter | : LAN |
| DHCP | : ON |
| Network ID | : ULS-XL09 |
| IP Address | : 192.168.0.176 |
| Subnet Mask | : 255.255.255.0 |
| FTP | : Started |
| Auto-Refresh | : off |
| | |
| quit | select 🗸 |

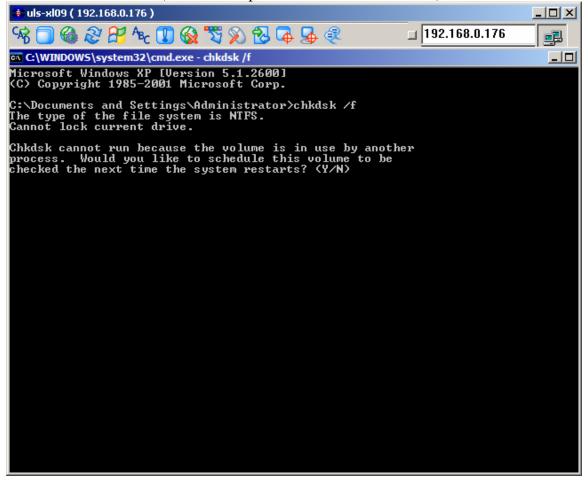
2. To attempt a repair of a Stopped FTP server, log into the XL with the VNC software. Press "Q" to exit the embedded application. Press the Windows button at the top of the VNC screen and select "Run.", as shown below:



3. At the "Run..." prompt, enter "cmd" and press return:

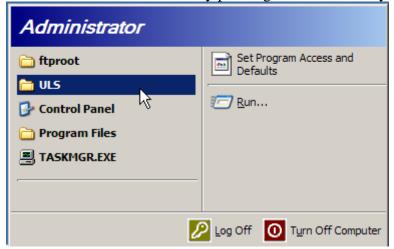


4. You should see a DOS box. Enter the command "chkdsk /f" followed by return, as shown below (should be a space between chckdsk and /f):

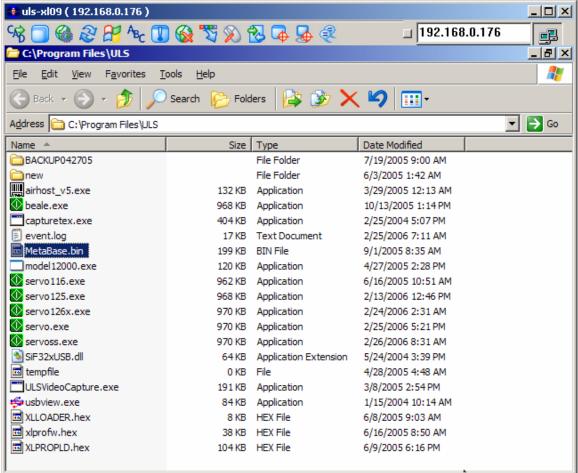


- 5. Answer "y" to the prompt, and press **return**. Now reboot the VIA computer by pressing the silver on/off button.
- 6. After the XL reboots, log onto the XL again with the VNC remote software. Press "Q" to quit the application.

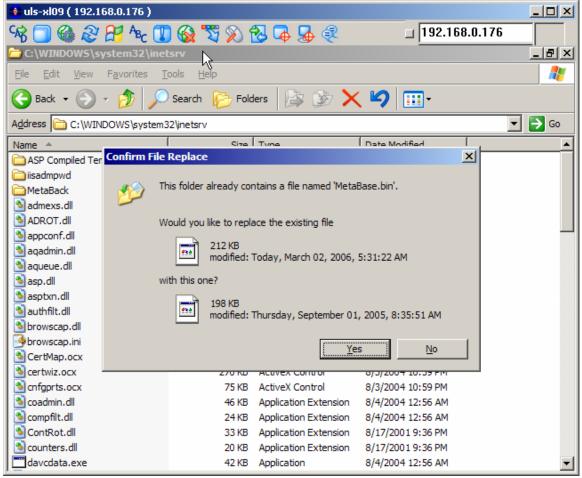
7. We need to replace the file "**metabase.bin**" with a known good copy. To do this, launch the Start menu by pressing the Windows key and select the ULS folder:



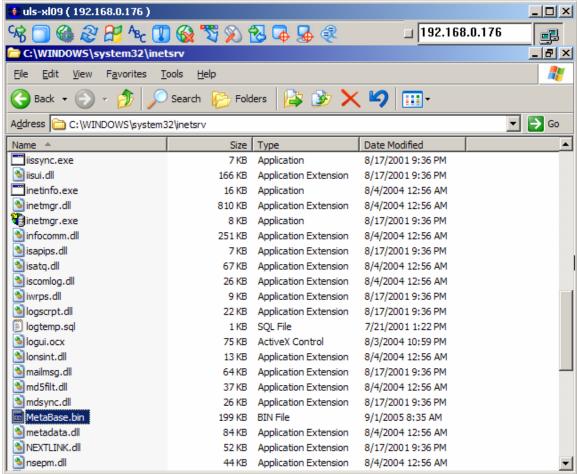
8. Now highlight the "**metabase.bin**" file and copy it either by pressing Ctrl-C or by selecting "Edit/Copy" from the Explorer menu:



9. Navigate to the directory "c:\windows\sytem32\inetsrv". Paste the copied file by pressing Ctrl-V or selecting "Edit/Paste" in the Explorer menu. You should get a "Replace" prompt as shown:



10. Select "Yes", and verify that the replaced file is the correct size and date. In the example shown below, the replaced file is 199KB and dated Sep 1, 2005:



11. Now reboot the VIA with the silver button again. When the engraver starts up again, FTP service as shown in the **Connection** menu should be set to "**Started**", and you should be able to send files.