**Calibrating Auto Focus Sensor**

Step 1

1. Home Z axis.
2. Using the motion keys, move focus carriage to center of table.
3. Using focus tool supplied with system, focus to top of table. Adjust table using the Z axis, press ⓧⁱ/z twice to Z menu. Use ⬆ or ⬇ to adjust table height.
4. Recycle System
5. Press yellow button labeled SET until LED blinks several times. Remove finger and press again quickly.

Step 2

1. Open VNC
2. Type IP Address
3. Choose Connect
4. Type password (ulsxl)
5. Type the letter (A)
6. A calibrate screen will appear, press save
7. Close VNC
8. Using your focus tool, focus to top of table.
9. Go into SYSTEMS OPTIONS, scroll down to SET LENS FOCUS and press select ✓
10. Choose YES

Allow Auto Focus

No / Yes: Allows the use of sensor to set focal height.

1. Press ⊕ focus mode.
2. Wait 10 seconds.
3. Move carriage over object to be engraved using your hand.
4. Press ⊕ focus a 2nd time.
5. You will be asked if you would like to SET FOCUS, press ✓ for yes.