Cutting Table (Optional)

Installed Yes / No: Used for calibration of an optional cutting table.

- 1. Home Z axis.
- 2. Press (xvz) to enter the motion menu.
- 3. Press (xyz) again until Z axis is highlighted.
- 4. Press ✓ to accept.
- 5. SYSTEMS OPTIONS MENU will appear.
- 6. Scroll down to the CUTTING TABLE INSTALLED.
- 7. Press v to enter.
- 8. Press 🗸 again to toggle CUTTING TABLE INSTALLED.
- 9. Press ✓ to accept.
- 10. Press the DOWN SCROLL ARROW © too choose CALIBRATE.
- 11. Press v to open CALIBRATE MENU, using the focus tool, focus to the top of the cutting table by pressing either the up or down arrow.
- 12. Press, you will be prompted to save new Z position, choose yes or no.
- 13. You have now completed focus to the CUTTING TABLE.