

### **IP Address Using Switch**

1. Control Panel / Network Connections.
2. Right click on Local Area Connection / Properties
3. Scroll down to Internet Protocol / TCP/ IP.
4. Select Properties.
5. Select use the following IP Address.
6. Add the following address 192.168.0.1.
7. A default subnet address of 255.255.255.0 will appear.
8. On the display of the engraver press XY/Z and then the Select key. Scroll down to Connectivity, choose DHCP and turn off.
9. Add the following IP Address 192.168.0.2. The same IP Address 192.168.0.2 must be used when setting up the printer driver.
10. The Engraver and the Print Driver share the same IP Address, the LAN on the PC will be 1 less. Example 192.168.0.1