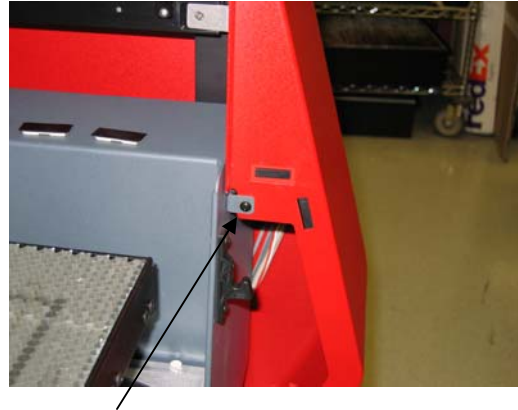


Replacing Air Assist Board

1. Lower rear laser tube cover and front door. Remove the 2 button head screws.

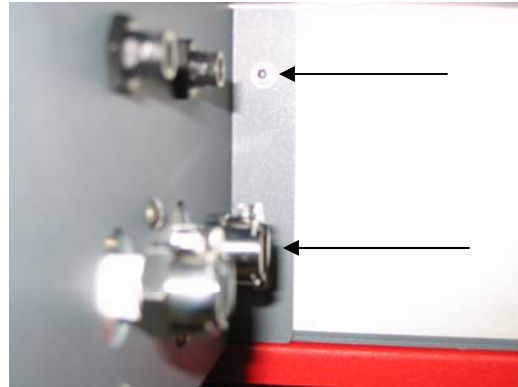
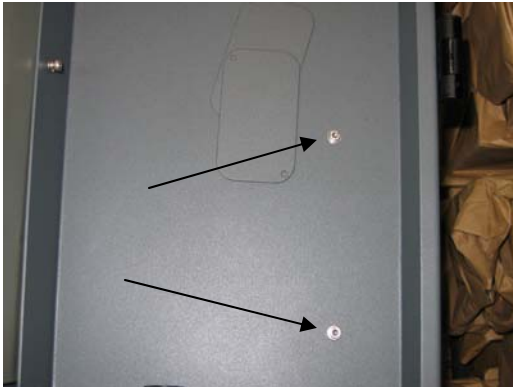


Laser Cover

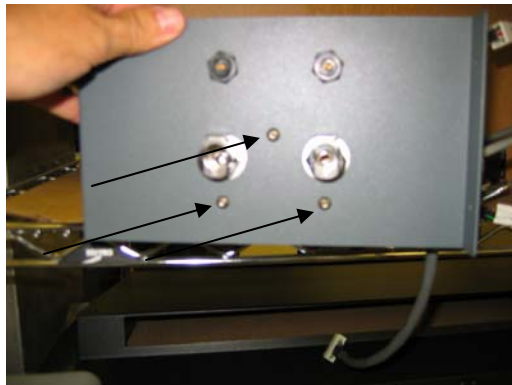


Front Door

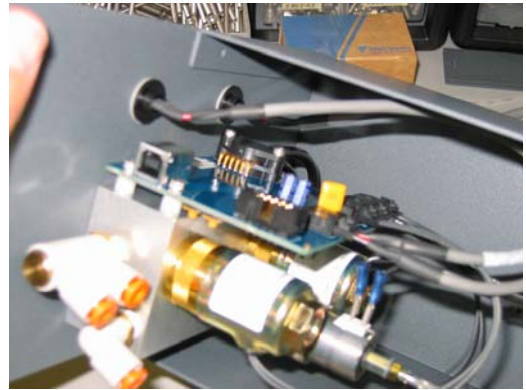
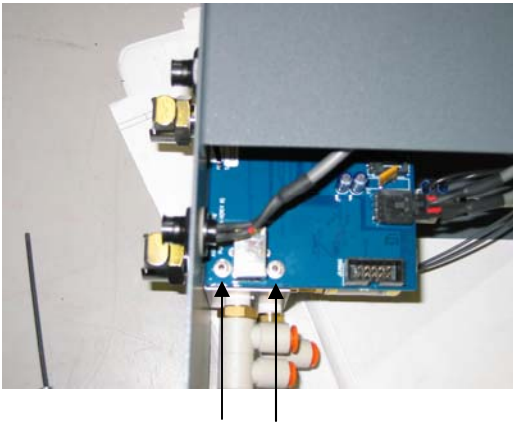
2. Remove the 4-9/64 socket head cap screws. 2 located on top (tube compartment) and the 2 located beneath (air connection). Slide module out as far as wiring will allow.



3. Remove the 3-3/32 button head screws. This will allow the manifold to move for easy excess to the Air Assist Board.



4. Separate the Air Assist Board from Solenoid Manifold by removing the 4-3/32 socket head screws.



5. Remove connector one at a time and connect to new Air Assist Board.
6. Assemble in reverse manner.