Setting Rotary Center
1. Lower Z table by going into the Motion Menu.
2. Power the system down; install rotary fixture and then power system back up.
3. Open VNC, type password ulsxl.
4. Press the letter R on the keyboard, a rotary window will appear.
5. Go into the Motion Menu and move the focus carriage in the Y axis over the center of the rotary.
6. When Red Dot Pointer is over the center line of the rotary press save on the computer screen. The rotary center is now set to a default value.