

Technical Assistance5

Contact the ULS Technical Support Department 5

Global Technical Support Department5

Europe Technical Support Department5

Asia Technical Support Department.....5

Performing VLS Service Procedures..... 5

Safety5

Difficulty5

Tools.....5

Safety6

Discription of Appropriate Use..... 6

General Safety..... 6

CO2 Laser Safety 8

Tamper Proof Labels 8

Adjustments and Settings9

Computer Power Management Configuration 9

Windows XP and Windows Vista:.....9

Windows 7 and Windows 8:9

Laser Power Upgrading..... 11

CPU Initialization / Auto-Z Calibration 12

Cutting Table Calibration 13

Rotary Calibration..... 15

X-Axis Arm Alignment Check and Adjustment (Squaring)..... 16

Adjustments.....17

Laser Beam Check and Alignment 18

Z-Axis Leveling 20

Setting the Table Height.....20

Manually Setting the Table Height.....21

Checking and Adjusting the Table Level22

Focus Tool Calibration..... 23

Optics25

Focusing Lens 25

Mirror #3 26

Beam Shaper (for HPDFO lens kit) 27

Mirror #2 28

Beam Window 29

Collimator 29

Enclosure and Cart31

Rear Cover Filter Media and Fan Guard 31

Rear Cover Hinges 31

Rear Cover Latches and Cover Latch Catch 32

Rear Cover Proximity Sensors 33

Rear Cover Cooling Fan..... 34

Top Door and Window 34

Top Door Hinges 36

Hydraulic Pressure Cylinder 37

Top Door Proximity Sensors..... 38

Front Door Hinges 38

Front Door Latch..... 39

Front Door Latch Catch 39

Front Door Proximity Sensors 40

Exhaust Plenum 40

Rulers 41

Cart..... 42

VLS3.60 and VLS4.60..... 42

VLS6.60..... 43

Cart Casters 44

Front Door Interlocks 45

Top Door Interlocks 46

Rear Cover Interlocks..... 46

X-Axis **48**

X-Axis Bearings 48

X-Axis Belt 49

X-Axis Idler Pulley 51

X-Axis Motor and Drive Gear..... 52

X-Axis Drive Gear..... 52

X-Axis Motor..... 53

X-Axis Arm..... 53

X-Axis Rail..... 54

Y-Axis **56**

Y-Axis Belts 56

Y-axis Idler Pulleys 57

Y-Axis Drive Gears 58

Y-Axis Bearings 59

Y-axis Motor 59

Y-Axis Rail 60

Z-Axis **61**

Z-Axis Motor, Drive Gear & Z-Axis Motor Belt..... 61

Z-Axis Limit Switchs 62

Z-Axis Belt 62

Left Z-Axis Assembly..... 63

Right Z-Axis Assembly 64

Lead Screw..... 65

Engraving Table (Stage)..... 66

Electronics **68**

Laser Source 68

CPU 69

Keypad 70

Upper Flex Board 71

Lower Flex Board 71

Flex Cable 72

Thermal Sensor/Com Board..... 72

Thermal Snap Switch 73

Power Supply Module..... 74

AC Power Inlet 75

Fuses 75

9V Battery Holder/Drawer 76

Accessories 77

Air Assist Cone Alignment..... 77

Air Track 77

Air Assist Diffusers 78

#2 Mirror Diffuser..... 78

Beam Window Diffuser..... 78

Cutting Table Insert 79

Rotary Cone/Cup 79

Rotary Belt/Motor 80

Rotary Clamp 82